

Product folder for can filling

Who is BeverageScouts production & development GmbH:

For more than 20 years, BeverageScouts has been one of the leading providers for the development and production of private label beverages and liquid food supplements.

The extensive expertise of our in-house development department, coupled with a high degree of flexibility in all technical areas, is a guarantee for the successful realisation of your personal beverage project. We are happy to offer all services from a single source, from the conception and realisation of your product idea to bottling of the finished product. We take care of purchasing the raw materials and packaging supplies for your product and, on request, we can also take care of the logistics of the finished product as far as your warehouse.

What we offer:

BeverageScouts is THE competent partner for your private label project for beverages or liquid food supplements.

Together we develop the formula for your product idea, help you with the layout design and fill your product in either beverage cans or SHOT bottles made of PET.

We attach great importance to individuality; as such, we do not offer our customers off-the-shelf formulas, but take the time to work with you to develop exactly the beverage you want. *Energy Drinks, Sports and lifestyle drinks, lemonades, wine, alcoholic mixed drinks* and many others ...

All you need is an idea; BeverageScouts will take care of the rest.

We offer aluminium beverage cans ranging from the 250 ml Slim, the 330 Sleek to the 500 Standard.

What we do not offer:

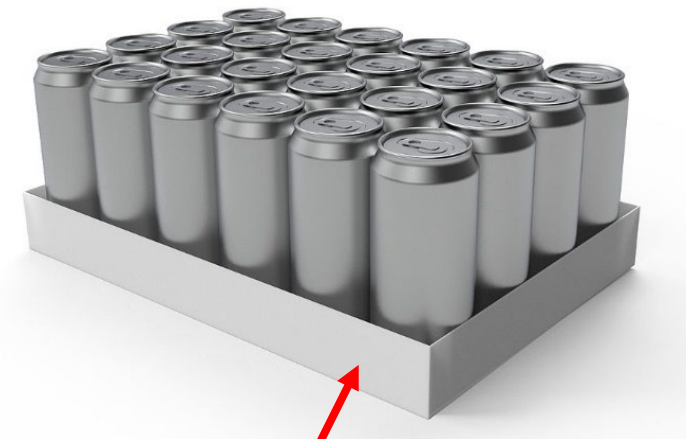
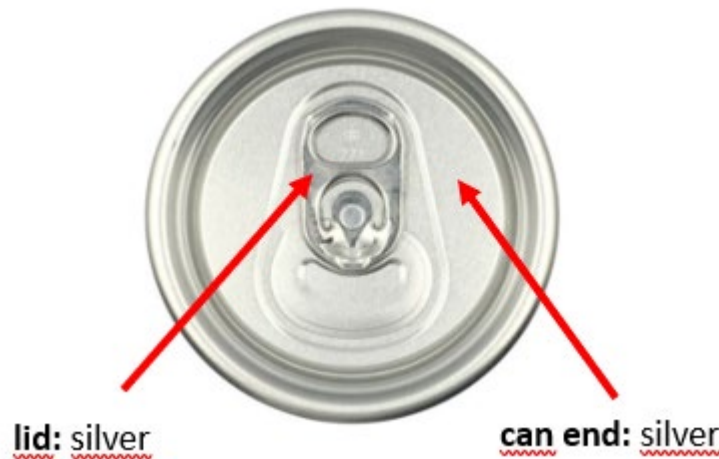
Unfortunately, we are not equipped for the following speciality drinks:

- Coffee
- Drinks containing milk
- Protein drinks (with the exception of BCAA drinks)
- Drinks with fruit pulp or pieces of fruit (e.g. smoothies)
- Drinks that require a brewing process (e.g. brewed tea)

Standard set-up can:

Our standard set-up always consists of a can in a glossy finish (label, sleeve or direct print) with a silver lid with silver tab and bottling with added carbon dioxide, packed in a white 24-pack tray with film.

All our offers are based on this standard set-up. We are happy to offer you a variety of other options for an additional charge. These will be provided in a separate additional price list when the offer is submitted.



tray: 24 cans, plain white

Filling options can:

		250ml		
can size		sleeve/ label ¹⁾	digital print ²⁾	direct print
MOQ		20.000 cans	20.000 cans	150.000 cans
filling:	with CO2	x	x	x
	without CO2	•	•	•
	alcohol	•	•	•
	split filling*			•
certificates:	BIO	•	•	•
	HALAL			•
can:	glossy varnish	x	x	x
	matt varnish	•	•	•
	DPG	•		•
	BPA Free			•
	PFASNI			•
can end:	silver can end	x	x	x
	coloured can end**			•
	silver lid	x	x	x
	Coloured lid***	•	•	•
tray:	24pack white	x	x	x
	24pack printed			•
	12pack white	•	•	•
	12pack printed			•
	6pack			•
	EAN-sticker	•	•	•

Legend:

- x Standard
- Optional

* In the case of split filling, the minimum order quantity of 150,000 cans is filled in 2 batches of 75,000 cans each (the maximum period between the two fillings is 6 months)

** Depending on availability: black/black, gold/gold

*** Depending on availability: red, blue, yellow, green or black

Note:

In addition to our own bottling facility, we utilise our network of national (AT) and international (EU) bottlers to generate the product you require. Based on your requirements and the available capacities, we determine the best possible offer for you.

Not all individual additional options can be combined with each other.

Please let your contact know your requirements and they will find the right setup for you.

1) Both sleeved and labelled tins are supplied in top-style design.

See page 6, **image 1**: Standard vs. top-style design

2) Digital printing for cans is a new process: this technology allows very elaborate, detailed designs to be incorporated.

Cans with digital printing are a high-quality alternative to sleeved or labelled cans. Cans with digital printing are therefore more expensive than sleeved or labelled cans.

See page 6, **image 2**: digitally printed cans

		330ml		
can size		sleeve/ label ¹⁾	digital print ²⁾	direct print
MOQ		20.000 cans	20.000 cans	150.000 cans
filling:	with CO2	x	x	x
	without CO2	•	•	•
	alcohol	•	•	•
	split filling*			•
certificates:	BIO	•	•	•
	HALAL			•
can:	glossy varnish	x	x	x
	matt varnish	•	•	•
	DPG	•		•
	BPA Free			•
	PFASNI			•
can end:	silver can end	x	x	x
	coloured can end**			•
	silver lid	x	x	x
	Coloured lid***	•		•
tray:	24pack white	x	x	x
	24pack printed			•
	12pack white	•	•	•
	12pack printed			•
	6pack			•
	EAN-sticker	•	•	•

Legend:

- x Standard
- Optional

* In the case of split filling, the minimum order quantity of 150,000 cans is filled in 2 batches of 75,000 cans each (the maximum period between the two fillings is 6 months)

** Depending on availability: black/black, gold/gold

*** Depending on availability: red, blue, yellow, green or black

Note:

In addition to our own bottling facility, we utilise our network of national (AT) and international (EU) bottlers to generate the product you require. Based on your requirements and the available capacities, we determine the best possible offer for you.

Not all individual additional options can be combined with each other.

Please let your contact know your requirements and they will find the right setup for you.

1) Sleeved cans are supplied in top-style design. Labelled can are supplied in standard style.

See page 6, **image 1:** Standard vs. top-style design

2) Digital printing for cans is a new process: this technology allows very elaborate, detailed designs to be incorporated.

Cans with digital printing are a high-quality alternative to sleeved or labelled cans. Cans with digital printing are therefore more expensive than sleeved or labelled cans.

See page 6, **image 2:** digitally printed cans

		500ml
can size		direct print
MOQ		150.000 cans
filling:	with CO2	x
	without CO2	•
	alcohol	•
	split filling*	
certificates:	BIO	•
	HALAL	
can:	glossy varnish	x
	matt varnish	•
	DPG	•
	BPA Free	•
	PFASNI	•
can end:	silver can end	x
	coloured can end**	•
	silver lid	x
	Coloured lid***	•
tray:	24pack white	x
	24pack printed	•
	12pack white	•
	12pack printed	•
	6pack	•
	EAN-sticker	•

Legend:

- x Standard
- Optional

* In the case of split filling, the minimum order quantity of 150,000 cans is filled in 2 batches of 75,000 cans each (the maximum period between the two fillings is 6 months)

** Depending on availability: black/black, gold/gold

*** Depending on availability: red, blue, yellow, green or black

Note:

In addition to our own bottling facility, we utilise our network of national (AT) and international (EU) bottlers to generate the product you require. Based on your requirements and the available capacities, we determine the best possible offer for you.

Not all individual additional options can be combined with each other.

Please let your contact know your requirements and they will find the right setup for you.

Standard vs. Top-Style

Standard: In this variant, only the cylindrical area of the can is labelled. The upper area (approximately 9 mm) remains silver.

Top-Style: With the "top-style" version, the adhesive is applied right up to the edge of the lid, leaving NO unadhered margin in the upper area of the tin.



STANDARD

TOP STYLE

image 1: Standard vs. top-style design

Digital print:

Digital printing delivers impressive results for graphics, images and text. Details, colour gradients and complex patterns are reproduced with high resolution and precision.



image 2: digitally printed cans

Delivery times:

The delivery times quoted in our offer always apply from the approval of the print data submitted by the print shop. This means that your layout is forwarded to the print shop or can manufacturer for pre-press. You will then receive the print file for approval; the delivery time specified by us begins only after this approval.

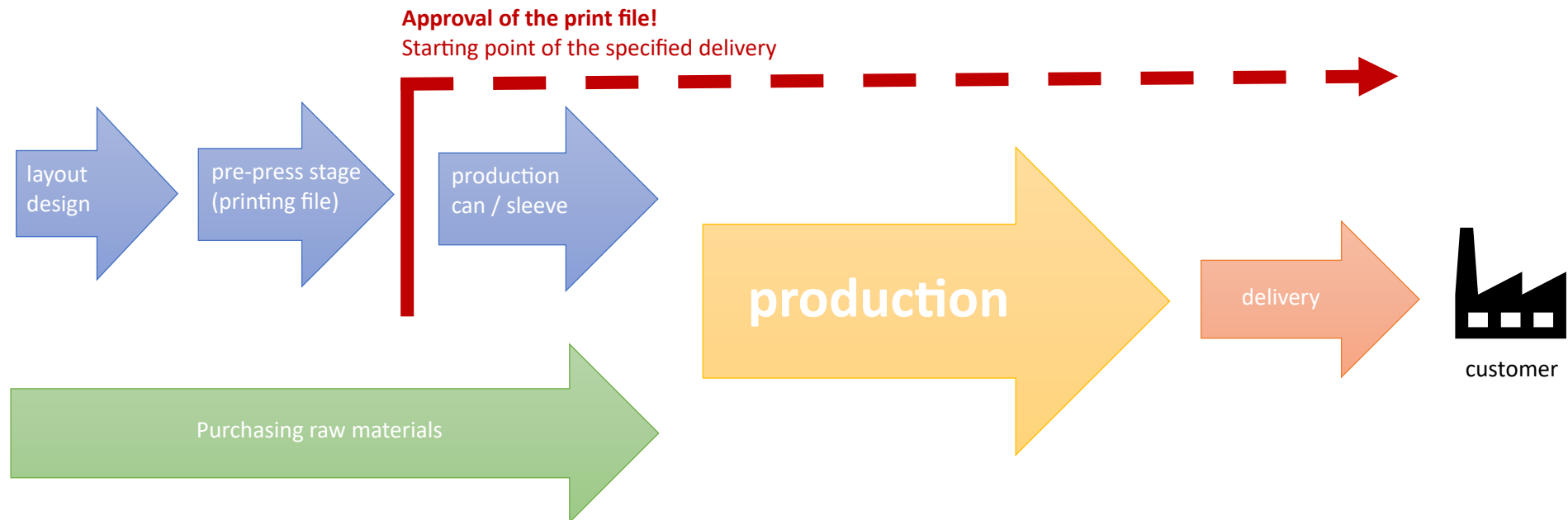


image 3: Illustration of the production process

Warranty for empty cans:

The warranty for beverage cans is limited to 12 months from the production date due to the specifications of the can manufacturer. This applies to the general technical suitability of these containers, but not to the best-before date of the finished product (= can contents). In many cases, the best-before date can be extended to 18 or 24 months at the customer's request; the customer bears the liability for a best-before date that exceeds 12 months.

Logitics information and packaging information:

PACKAGING									
can size	tray size	ALUMINIUM CAN				TRAY			
		height	diameter	weight empty can incl. top	weight can filled	length	width	height	weight
250ml Slim	24 x 250 ml	13,50 cm	5,30 cm	10,31 g	270 g	33,00 cm	21,50 cm	13,50 cm	6,70 kg
	16,50 cm					3,30 kg			
330ml Sleek	24 x 330 ml	14,50 cm	5,80 cm	12,19 g	350 g	35,50 cm	23,50 cm	14,50 cm	8,60 kg
	17,50 cm					4,40 kg			
500ml Standard	24 x 500 ml	17,00 cm	6,50 cm	14,79 g	520 g	40,50 cm	26,50 cm	17,50 cm	13,50 kg
	21,00 cm					6,80 kg			

logistics data land transportation:

TRANSPORT PER TRUCK							
can size	tray size	packed on europallets 120 cm x 80 cm					
		pallet height	trays per pallet	trays per layer	layer per pallet	total gross weight	pallets per FTL
250ml Slim	24 x 250 ml	141 cm	108	12	9	750,00 kg	32
	12 x 250 ml		216	24			
330ml Sleek	24 x 330 ml	143 cm	80	10	8	713,00 kg	33
	12 x 330 ml		160	20			
500ml Standard	24 x 500 ml	160 cm	72	9	8	997,00 kg	24
	12 x 500 ml		144	18			

logistics data sea freight:

TRANSPORT PER CONTAINER							
can size	tray size	40' Container packed on containerpallets 114 cm x 99 cm					
		pallet height	trays per pallet	trays per layer	layer per pallet	total gross weight	pallets per container
250ml Slim	24 x 250 ml	160 cm	150	15	10	1.030,00 kg	24
	12 x 250 ml		300	30			
330ml Sleek	24 x 330 ml	143 cm	108	12	9	953,80 kg	24
	12 x 330 ml		216	24			
500ml Standard	24 x 500 ml	155 cm	72	9	8	950,00 kg	24
	12 x 500 ml		144	18			